

Season Master Double Glazing Ltd

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Breakdowns

Hinged and Fixed Units

301	Glass size	=	Panel height	-25mm
	Glass size	=	Panel width	-23mm

Lift Out Units

Odd Leg 319 / 320 Reverse Fix

Inner panel height	=	Track height	-42mm	Glass – further 11mm
Inner panel width	=	Track width	-56mm	Glass – further 14mm

Even Leg 519 / 520 Universal Fix

Inner panel height	=	Track height	-44mm	Glass – further 11mm
Inner panel width	=	Track width	-59mm	Glass – further 14mm

Odd Leg – 719 / 720 Face Fix

Inner panel height	=	Track height	-44mm	Glass – further 11mm
Inner panel width	=	Track width	-59mm	Glass – further 14mm

Horizontal Sliders

Odd Leg 307 / 308 Reverse Fix

Panel height	=	Track height	-55mm	Glass – further 14mm
Side panel width	=	Track to B/L	-15mm	Glass – further 6mm
Centre panel width	=	B/L to B/L	+14mm	Glass – further 6mm

4 Panel Bi-Part Only

Centre panels (both)	=	B/L to B/L	+3mm	Glass – further 11mm
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Cut PVC inserts 207p –42mm smaller than track

Even Leg 507 / 508 Universal Fix

Panel height	=	Track height	-59mm	Glass – further 14mm
Side panel width	=	Track to B/L	-19mm	Glass – further 6mm
Centre panel width	=	B/L to B/L	+14mm	Glass – further 6mm

4 Panel Bi-Part Only

Centre panels (both)	=	B/L to B/L	+3mm	Glass – further 11mm
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Cut PVC inserts 507p –37mm smaller than track

Odd Leg-707 / 708 Face Fix

Panel Height	=	Track Height	- 55 mm	Glass - further 14 mm
Side panel width	=	Track edge to B/L	- 16 mm	Glass - further 6 mm
Centre panel width	=	B/L to B/L	+14 mm	Glass –further 6 mm

4 Panel BI - PART ONLY

Centre panels (both)	=	B/L to B/L	+3 mm	Glass - further 11 mm
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Cut PVC inserts 207p –42mm smaller than track width

Note: Reduce Glass height by 4mm when fitting rollers (328)

Reduce Glass width by 3mm on the panel where the catch itself is to be fitted (327)

Guillotine vertical Slide Units

Odd Leg 307 / 308 Face Fix

Panel width	=Track width	-57mm	Glass – further 14mm
Top panel height	=Top B/L	-27mm	Glass – further 14mm
Bottom panel height	= Bottom B/L	-27mm	Glass – further 11mm

Cut PVC inserts 216p – 42mm smaller than track height

Odd Leg 507 / 508 Universal Fix

Panel width	=Track width	-59mm	Glass – further 14mm
Top panel height	=Top B/L	-27mm	Glass – further 14mm
Bottom panel height	= Bottom B/L	-34mm	Glass – further 11mm

Cut PVC inserts 516p – 37mm smaller than track height

Odd Leg 707 / 708 Face Fix

Panel width	=Track width	-57mm	Glass – further 14mm
Top panel height	=Top B/L	-28mm	Glass – further 14mm
Bottom panel height	= Bottom	-28mm	Glass – further 11mm

Cut PVC inserts 216p – 42mm smaller than track height

Notch out inserts for bolts as follows

		307	507	707
Top panel fully closed	Top B/L (from top of insert)	-15mm	-9mm	-14mm
Top panel fully open	Top B/L x 2 (from top of insert)	-50mm	-50mm	-50mm
Top panel fully lowered	From bottom of insert	60mm	68mm	60mm
Bottom panel fully closed	From bottom	14mm	19mm	14mm
Bottom panel fully open	Bottom B/L (from top)	+7mm	+7mm	+7mm

All dimensions are to bottom of holes. Intermediate holes should be notched out as required, bearing in mind that accidental lowering is less likely if there are plenty of stop holes. Tape inserts together as pairs to ensure identical hole spacing. Fit nylon skids to right hand side of panel. Leaf springs are fitted to the left hand side with 4 x ¼" S/T flange head screws into 3/32 holes.

Anchor bolt springs in transom bars (215 / 214) with 4 x 3/8" S/T pan head screws located as follows:

90mm from left and 95mm from right for sections	707/307
85mm from left and 95mm from right for section	507

Counterbalance Vertical Sliders

Odd Leg 507 / 508 Universal Fix

Panel width	= Track width	-60mm	Glass – further 14mm
Top panel height	= Top B/L	-23mm	Glass – further 11mm
Bottom panel	= Bottom B/L	-23mm	Glass – further 6mm

Odd Leg 807 / 808 Universal Fix

Panel width	= Track width	-60mm	Glass – further 14mm
Top panel height	= Top B/L	-23mm	Glass – further 11mm
Bottom panel	= Bottom B/L	-23mm	Glass – further 6mm

Reduce Glass width by 3mm on the panel where the catch itself is to be fitted (327)